

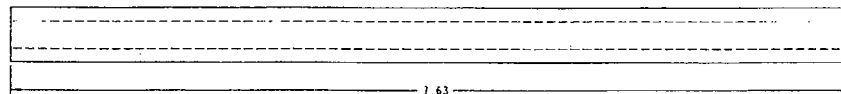
MATL: 1.00 O/D X .065 WALL, 6061-T6

WP-1-700/6

SCALE: 2.500

① -357 TUBE ARM (SAME, EXCEPT AS SHOWN) ☒ ☐
(CANADIAN VERSION)

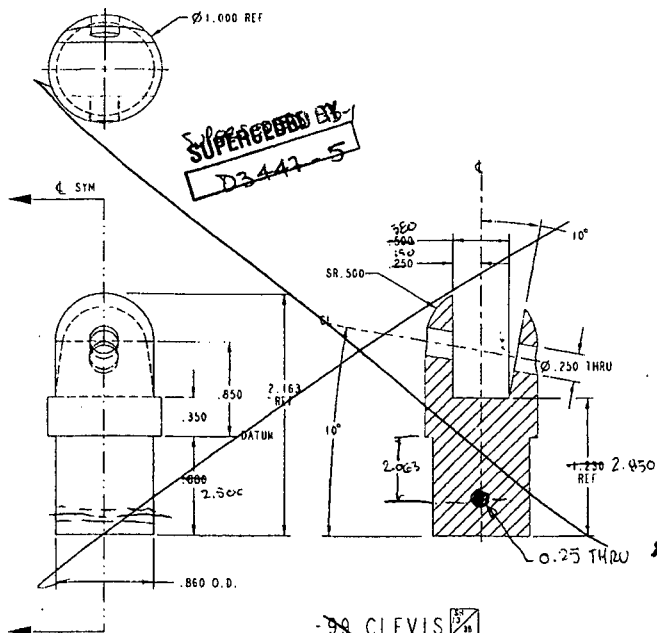
RELEASED
7/1/70



① -103 TUBE HANDLE ☒ ☐

MATL: .50 O/D X .125 WALL, 6061-T6, 00-A-200/8

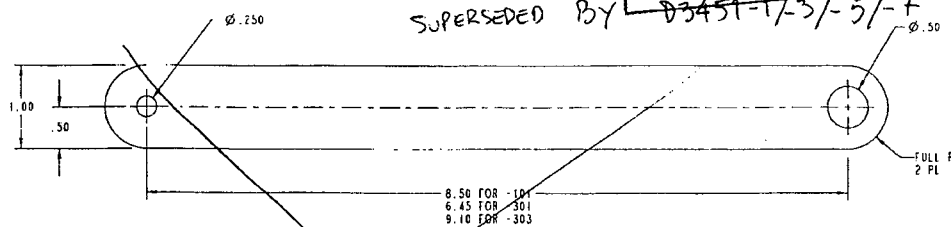
SCALE: 2.000



SUPERCEDED BY
D3441-5

30 CLEVIS ☒ ☐
MATL: 1.00 END 6061-T6, 00-A-200/8
SCALE: 2.000

#41012



SUPERCEDED BY
D3451-1/3/5/7

④ -101 TUBE HANDLE ARM (SHOWN) ☒ ☐

MATL: .125 THK, 6061-T6, 00-A-200/8

SCALE: 1.500

② -301 TUBE HANDLE ARM (SAME, EXCEPT AS SHOWN) ☒ ☐

② -303 TUBE HANDLE ARM (SAME, EXCEPT AS SHOWN) ☒ ☐

PREMIER AVIATION, INC.
2001 Aviation Parkway, Grand Prairie, Texas 75052
DATE CODE: 10/1/70
D1050Y8 B67-43001 87
SCALE: 1:1
31 OF 45

ORIGINAL

Date: Wednesday, 06/08/2008 10:48:23 AM
 User: Melanie Fauteux

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : TUBE ARM
 Job Number : 41012
 Estimate Number : 13515
 P.O. Number :
 This Issue : 06/08/2008 S.O. No. :
 Prsht Rev. : NC
 First Issue : // Type : SMALL /MED FAB
 Previous Run :
 Written By :
 Checked & Approved By : MF 08-08-06
 Comment : Est Rev:A 08-06-26 new issue DD verified by:ec

Part Number : PB6743001357
 Drawing Number : B6743001 P.31
 Project Number : N/A
 Drawing Revision : B1
 Material :
 Due Date : 13/08/2008 Qty: 3 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6T1000W065 6061T6 RD TUBE 1.00 x .065w



Comment: Qty.: 3.6225 f(s)/Unit Total: 28.9800 f(s)

6061T6 RD TUBE 1.00 x .065w

batch: M108819

SAD 8/08/06 (1)

2.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- cut to length as per dwg

2- drill holes as per dwg (DO NOT DRILL THRU)

3- deburr

SAD 08/08/06 (1)

08-08-13 3

3.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/08/13 (1)

4.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WA

08-08-13 3

5.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/08/14 (3)

Job Completion



MF 08-08-13